FORM TR-1 BE PART I

| 1) Status of the notification | | | |
|---|--|--|-------------|
| | Final | ٦ | |
| | Filta | 1 | |
| 2) Issuer | | | |
| w. | Luuren vuoniarna | 7 | |
| Nan Identification numb | UNITED ANODISERS | 1 | |
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| 3) Reason for the notification | on | | |
| of Hodge Hard He He He | | | |
| | The crossing of a threshold by persons acling in conc | ert · | * |
| | | | |
| 4) Notification by | | | |
| | Demons action in concert who have concluded an agree | reement to hold, acquire or dispose of voting securities | |
| | Persons acting in concert who have concluded an agr | eement to noid, adquire or dispose or voing securities | 4 |
| | | | |
| 5) Persons subject to the n | otification requirement | | |
| | | | |
| | Name (& legal form for legal persons) | Address (for legal persons) | |
| | Philip N. Hughes | | |
| | PN Hughes - Alltrust SIPP ISS94 | c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH | |
| | Lindsay James Hill | | - |
| | LJ Hill - Alltrust SIPP ISS0270 | c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH | |
| | Paul H. Hogarth | | Charles and |
| | James P. Clarke | | 14 |
| | EMC Cheshire Limited | 71/73 Hoghton Street, Southport, Lancashire PR9 0PR | |
| | Montpellier SIPP - James P. Clarke non protect | Mantaglias House 62.66 Deparate Manchester M3.2EM | RESE |
| | Workpeller SIFF - dames r . Clarke non protect | Montpellier House, 62-66 Deansgate, Manchester, M3 2EM | |
| | Montpellier SIPP - James P. Clarke protect | Montpellier House, 62-66 Deansgate, Manchester, M3 2EM | |
| | | | - |
| | Montpellier SIPP - James P. Clarke protect | | |
| | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISS0141 | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH | - |
| 6) Persons that dispose of | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH | - |
| 6) Persons that dispose of | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISSO141 voting rights (Only to be filled in if ar | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH t. 7 of the Law applies) | - |
| 6) Persons that dispose of | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISS0141 | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH | - |
| 6) Persons that dispose of | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISSO141 voting rights (Only to be filled in if an | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH t. 7 of the Law applies) | ÷ |
| 6) Persons that dispose of | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISSO141 Voting rights (Only to be filled in if an | Montpellier House, 62-66 Deansgale, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH 7. 7 of the Law applies) Address (for logal persons) | ÷ |
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| 6) Persons that dispose of7) Date on which the thres | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gele & Mrs B. Gale DR Gale - Alltrust SIPP ISSO141 voting rights (Only to be filled in if an Name (& legal form for legal persons) | Montpellier House, 62-66 Deansgate, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH t. 7 of the Law applies) Address (tor logal persons) | + |
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| 7) Date on which the thres 8) Threshold that is crosse | Montpellier SIPP - James P. Clarke protect Mr Danny R. Gale & Mrs B. Gale DR Gale - Alltrust SIPP ISSO141 voting rights (Only to be filled in if an Name (& legal form for legal persons) Please continue entering the information in persons referred to the continue of the continue o | Montpellier House, 62-66 Deansgate, Manchester, M3 2EM c/o Alltrust Services Limited, Imperial House, Imperial Way, Newport, NP10 8UH t. 7 of the Law applies) Address (tor logal persons) part II concerning the ed to in points 5 and 6 (DD/MM/YYYY) 5 Id, you have the option of not filling in point 10 | + |
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*

10) Notified details

| A) Voting rights | Previous notification | After the transaction | | | |
|--|-----------------------|-----------------------|------------------------------|----------------------|------------------------------|
| | # of voting rights | # af vot | ing rights | % of voting rights | |
| Holders of voting rights | | Linked to securities | Not linked to the securities | Linked to securities | Not linked to the securities |
| Philip N. Hughes | 42,193 | 65,333 | | 3.19% | |
| PN Hughes - Alltrust SIPP ISS94 | 0 | 31,000 | | 1,51% | |
| subtotal | 42,193 | 96,333 | | 4.71% | |
| Lindsay J. Hill | 42,192 | 61,378 | 1 | 3.00% | |
| LJ Hill - Alltrust SIPP ISS0270 | 0 | 31,000 | | 1.51% | |
| subtotal | 42,192 | 92,378 | | 4.51% | |
| James P. Clarke | 0 | 0 | | 0.00% | |
| EMC Cheshire Limited | 0 | 52,208 | | 2.55% | |
| Montpellier SIPP - James P. Clarke non | 0 | 28,750 | | 1.40% | |
| Montpellier SIPP - James P. Clarke prote | 0 | 6,900 | | 0.34% | |
| subtotal | | 87,858 | | 4.29% | |
| Danny R. Gale & B. Gale | 0 | 1,800 | | 0.09% | |
| DR Gale - Allirust SIPP ISS 0141 | 0 | 7,817 | | 0.38% | |
| subtotal | | 9,617 | | 0.47% | |
| Paul H. Hogarth | 42,195 | 93,442 | | 4.56% | |
| TOTAL | | 379,628 | 0 | 18.54% | 0.00% |

| B) Equivalent financial instruments | After the transaction | | | | | |
|--|------------------------------|-----------------|-------------------------|--|--------------------|--|
| Holders of equivalent financial instruments | Type of financial instrument | Expiration date | Exercise period or date | # of voting rights that may be acquired if the instrument is exercised | % of voting rights | |
| то | OTAL | (in relation to | all expiration dates) | 0 | 0.00% | |

The totals will be updated once you have clicked on <CALCULATE>

| TOTAL (Voting rights & Equivalent financial instruments) | | # of voting rights | % of voting rights |
|--|-----------|--------------------|--------------------|
| | CALCULATE | 379,628 | 18.54% |

11) Chain of controlled undertakings through which the holding is effectively held, if applicable

Please describe, or join a diagram in attachment

The following Pension funds are controlled by naturall persons: PN Hughes - Alltrust SIPP ISS94 is controlled by Philip N. Hughes; LJ Hill: Alltrust SIPP ISS0270 is controlled by Lindsay J. Hill; Montpellier SIPP - James P. Clarke non protect and Montpellier SIPP - James P. Clarke protect are controlled by James P. Clarke; DR Gale Pension fund - Alltrust SIPP ISS0141 is controlled by Danny R. Gale. James P. Clarke also controls the company EMC Cheshire Limited,

12) In case of proxy voting for only one GM

| Holder | ill cease to hold / ill hold again | 0 | voting rights as of | |
|--------|---------------------------------------|---|---------------------|--|

13) Additional information

| Holder | Type of financial instrument | Expiration date (DD/MM/YYYY) | Exercise/Conversion period or date | Number | # of voting rights that may be acquired if the instrument is exercised/converted |
|-----------------------------|------------------------------|------------------------------|------------------------------------|-------------|---|
| | | | | | |
| B) Shares without voting ri | ghts | 17) | | | |
| Holder | Number | | | | |
| C) Remarks | | | | | 5 |
| | | | | | |
| Done at | Checkies United Vinedow | | | | |
| Done at | Cheshire, United Kingdom | 12/11/2010 (DD/MM/YYYY) | | | |